
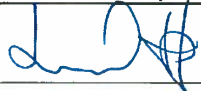
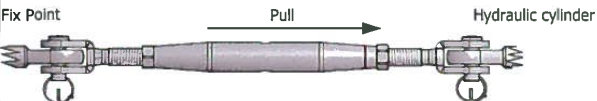




Produktcertificat. 1 No. K.1.82		Version B		Udført: 31-05-05	Ansvarlig: CBJ		
Miami Stainless Pty Ltd 3/99 West Burleigh Road Burleigh Heads 4220 Queensland Australia Customer's Order No./Bestell-Nr.				<b>Test Report / Werkzeugnis</b> <b>Acc. to / Nach : EN.10.204 2.2</b>			
				Certificate No./Zeugnis-Nr.		Date/Datum	
				Miami Stainless-19		01-02-2019	
				Manufacturer's order no./ Werksauftrag Nr.		Invoice No./Rechnung-Nr.	
Consignee/Empfänger							
<b>Greenline post M8 / M6</b>							
Item No. Produkt-Nr.	Quantity In Order Anzahl bestellt	Quantity Delivered Anzahl geliefert	Sign:				
08165095AU			<b>Lennart Hordrup</b> 				
<b>Break Load Test/Bruchlast Test</b>			<b>Before/During production</b>				
							
1: Items for tensile test and corresponding tensile tools are selected. Pull width approx. 80% of fork width. 2: Items and tools are placed vertical in tensile test machine 3: The hydraulics and electronics on the machine are reset 4: The tensile test is started by slowly increasing the hydraulic pressure 5: The test is visually monitored. By starting deformation the tensile stress is noted 6: The test continues until break. The break load and breaking parts is noted			1: The welding machine is erected according to internal guidelines 2: Welding tests are made and the machine is adjusted 3: Tensile tests are made before production starts. Break load is noted 4: Tensile tests are made frequently during production. According to internal guidelines. Break load is noted. 5: Alle weldings are visually inspected				
Break load/ Bruchlast		Break load according to specifications/ Bruchlast laut Spezifikation		Remarks/Bemerkung:			
All break loads are based on straight pull in longitudinal direction. Tensile testing machine is calibrated according to DS/EN ISO 7500-1, September 2018 Die bruchlast ist auf einem geraden Zug in Längsrichtung basiert. Die Bruchlast-testmaschine ist kalibriert nach DS/EN ISO 7500-1, September 2018							
Material/ Material	AISI 303 1.4305 X 8 CrNiS 18-9	AISI 304 1.4301 X 5 CrNi 18-10	AISI 316L X 1.4404 X 2 CrNiMo 17-13-2	AISI 630 1.4542 X 5 CrNiCuNb 16-4	Chromed Bronze Verchromtes Bronze CuAl10Ni	SAF 2205 1.4462 X2CrNiMoN 22-5-3	
Surface/ Oberfläche	Elektro Polished Elektro Poliert	X		Not Polished/ Nicht Poliert	Measurements according to specifications/ Massangabe laut Spezifikation		
Measure control according to Mil.std. 105.D./ Masskontrolle laut Mil.std. 105.D.			Temperatur range from -40° to 100° (briefly up to 250°)				
 Blue Wave A/S H. C. Ørstedsvvej 2 tlf. +45 73 22 14 14 DK - 6100 Haderslev			We certify that the order is in accordance with the mentioned specifications. Wir bestätigen, dass die Qualität der Bestellung den genannten Spezifikationen entspricht.				
			Haderslev Date/ Datum 01-02-2019				
<b>BLUE WAVE A/S</b> <b>H.C. ØRSTEDS VEJ 2</b> <b>Tlf. +45 73 22 14 14</b> <b>DK-6100 HADERSELV</b> Works Inspector/ Der Werksachverständige  Imre Kocsis							